

## Abstract

A method of manufacturing a moulded product comprising the steps  
5 of: providing a mould conforming to the shape of the product the mould  
serving to define one or more moulding surfaces which are to be reproduced  
in an article formed via the mould; mounting in the mould an article including  
or forming an image comprising at least one device, logo, letter, word or  
words or combinations of these in such a way that most, if not all of the  
10 article lies within the mould out of contact with the or each moulding surface;  
and injecting into the mould a supply of polymerisable material so as to  
immerse the article; the material, at least following polymerisation being  
flexible and so providing at least in part, a substantially transparent product;  
and withdrawing the product from the mould. Typically the step of providing  
15 product is directed to an article of footwear such as a shoe or swimming fin  
(also known as a flipper). The invention provides for a single stage product  
or the step of providing the mould conforming to the shape of the product  
serves also to juxtapose a previously formed or moulded product for  
attachment to a product formed in the injection step. The invention extends  
20 to a moulded product which is of flexible plastics material moulded by way  
of the method.